Receiving Report Batch No: Date: Dart P/O: Supplier: Yes Release Note Attached: Packing Slip: Yes Waybill Attached: Shipment Complete QC6 Inspection No Yes Invoice: Yes No No Cr Receipt: Cash N/A N/A Work Order Discrepancies Quantity Quantity Quantity Quantity Part. Comments Description Short Ordered Received Returned Number M304BODW VOOR ပ Ø 96 a C 3 25 ပ د Initials of receiver (if shipment OK) Level 12 Production/Admin: Location Date

H-\FORMS\Purchasing\approved burch\RECREPORT Rev D

Received/Costing

Initial

Purchase Order Receipt Listing

Thursday, July 26, 2012 8:56:04 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO17463 Receipt Dates from 7/26/2012 to 7/26/2012 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Rea	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
/endorID/Vendor Name PO17463 3	idor Name		VC-COP001 Thyssenkr M303B1.000X1.000 f 303 BAR 1" X 1" f	upp Materials CA	Ltd 7/25/2012 12.0000	7/26/2012 DESJ02		\$13.49	0.0000	0	\$171.36
CAD	N 9		122521 M304S11GA sf 304/316 0.125 Sheet sf	sf Sheet sf	7/23/2012	7	280.0000	\$8.85	00000	0	\$2,478.17
	Υ.		122521 M6061T6B0.500X01. f)0X01. f	7/23/2012	7/26/2012	24.0000	\$1.55	0.0000	0	\$37.09
	N _o		250 6061-T6 Bar .500 x 1.25	J v00	24.0000	DESJ02		\$37.09	0.000	0	J. C.
	∞		122521 M6061T6B0.500X06. f 000	30X06. f	7/23/2012	1/	24.0000	\$7.03	0.0000	0	\$168.78
	Š o		6061-T6 Bar .500 x f 6.00 122521 M6061T6B0.750X01. f	.00 x f 50X01. f	24.0000 7/23/2012	DESJ02 7/26/2012	24.0000	\$2.62	0.0000	0	\$62.80
	, %		500 6061-T6 Bar .750 X 1.50	50 X f	24.0000	DESJ02		\$62.80	0.0000	0	
	0 Z		122521 M6061T6B1.000X04. f 000 6061-T6 Bar 1.00 x f	00X04.f .00 x f	7/23/2012	2 7/26/2012 3 DESJ02	24.0000	\$9.24	0.0000	0 0	\$221.77
	= °Z		4.00 122521 M6(51T6B1.250X01. f 250 6061-T6 Bar 1.25 x f	:50X01. f .25 x f	7/23/2012	2 7/5/2012 0 DES102	12.0000	\$3.60 \$43.18	0.0000.0	0 0	\$43.18
			l.25 122521								

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l	<u>a</u>

Book Amt	\$82.43		\$139.34		\$43.18		\$276.73			\$292.43		\$304.20		620.7000 0.0000 0.0000 \$4,321.47 0.0000
VIRB Qty/ VIRB Reject Qty	0 6	•	0	0	0	D) ,			, D	0	0	uantity: O U/M): uantity: t Value: uantity:
Inspected Que Rejected Que (PO U/M)	0.0000	00000	0.0000	0.000	0.0000	0.0000	00000	00000		0.0000	0.0000	0.0000	0.0000	Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:
Cost Per Unit/ Recy Value	\$6.87	\$82.43	\$11.61	\$139.34	\$1.80	\$43.18	20 203	\$23.00		\$3.05	\$292.43	\$4.75	\$304.20	Total
Reev Oty (PO U/M)	12.0000		12.0000		24.0000			. 17:0000		0000.96		64.0000		
Rees Date/ Rees Emp	//	DES102	7/26/2012	DESJ02	7/26/2012	DESJ02		7/26/2012 DESI02		7/26/2012	DES102	7/26/2012	DESJ02	
Required Date Required Qty	//	12.000	7/23/2012	12.0000	7/23/2012	24.0000	- !	1/23/2012		7/23/2012	0000'96	7/23/2012	64.0000	
PO U/M / Stock U/M	Thyssenkrupp Materials CA Ltd .500X02. f	50 × f)0X02. f		J 00	J.00.1) sf	heet sf	St	theet sf	
Project ID - Reference/ (sescription/ ('ert Sid	VC-COP001 Thyssenkr M6061T6B1.500X02. f 000	6061-T6 Bar 1.50 x 2.00	122521 M6061T6B2.000X02. f 250	6061-T6 Bar 2.00 x 2.25	122321 M6061T6R1.000	ROUND BAR 1.00"	122521	M6061T6R3.500	0001 N.D 041 3.30 122521	M6061T6S.080	6061-T6 .080 Sheet	M6061T6S.125	6061-T6:125 Sheet	122521
Line Pa Nbr/ Insp Req	ndor Name 12	0 N	13	No	14	No		. 51	0. 0. 2.	17	No	81	2 %	
Purchase Order ID/ Curr Type	VendorID/Vendor Name PO17463 12	CAD												

o F No: PEC 777693 LADING вГЪЪ Ship Date 23Jul12 at 10:57 From PFW Ship From: Probill THYSSENKRUPP MATERIALS NA VIM TRANSFER Via 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 CONCORD FOB PREPAID Tel: 905 669 9444 Fax: 9057389033 Frt Route 0- 0 Manifest Trailer Vhcle Slp STAN IVERS (905-532-1350) Sold To: (20115) DART AEROSPACE Ship To: DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 BILLOFLADING 1) Our Order PEC-472083 - 1 Your PO # 17463 STAINLESS STEEL SQ BAR 303 STAINLESS Heat Number Tag No Quantity PCS W LBS 245298 88401 12 7.0000 1 1 43 1.00" X 151.0000" 2) Our Order PEC-472083- 2 Your PO # 17463 STAINLESS STEEL SHEET 304-2B .1200 Nom X 48.0000" X 120.0000" Heat Number Tag No Quantity PCS 280.00 SFT 7 88728 SF29688 3) Our Order PEC-472083- 3 Your PO # 17463 ALUMINUM FLAT BAR 6061 T6511 .50" x 1.250" X 144.0000" Heat Number Tag No 88402 Quantity 24 FT • Wt LBS Z00248009 4) Our Order PEC-472083- 4 Your PO # 17463 ALUMINUM FLAT BAR 6061-T6511 .50" X 6.00" X 144.0000" Quantity 24 FT Tag No Wt LBS Heat Number 84 201210006 88403 5) Our Order PEC-472083- 5 Your PO # 17463 ALUMINUM FLAT BAR 6061-T6511 .750" X 1.50" X 144.0000" Wt LBS Ouantity Heat Number Tag No 24 FT 88404 HK079 712 Page: 1Continued TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE RAPPORTÉES IMMÉDIATEMENT.

2 5 JUL. 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

віці ог No: PEC 777693 LADING Ship Date 23Jul12 at 10:57 From PFW Ship From: Probill THYSSENKRUPP MATERIALS NA Via VIM TRANSFER 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033 CONCORD FOB Frt PREPAID Route 0- 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350) Sold To: (20115) Ship To: DART AEROSPACE DART AEROSPACE BILL OF LADING 6) Our Order PEC-472083 - 6 Your PO # 17463 ALUMINUM FLAT BAR 6061-T6511 1.00" x 4.00" X 144.0000" Heat Number Tag No Quantity 201210303 88405 24 FT 7) Our Order PEC-472083- 7 Your PO # 17463 ALUMINUM SQUARE BAR 6061-T6511 Tag No Quantity 88406 12 FT 1.250" X 144.0000" _ Heat Number Z00240017 8) Our Order PEC-472083- | 8 Your PO # 17463 ALUMINUM FLAT BAR 6061-T6511 Quantity 1.50" x 2.00" X 144.0000" Heat Number Tag No 201209117 88407 12 FT 🗸 9) Our Order PEC-472083- 9 Your PO # 17463 Part # OFFERING******** Rel # ALUMINUM FLAT BAR 6061-T6511 2.00" x 2.50" X 144.0000" Quantity PCS 12 FT 1 Quantity Tag No 88408 Wt LBS Heat Number C7331164 10) Our Order PEC-472083- 10 Your PO # 17463 ALUMINUM ROUND BAR 6061-T6511 Quantity - PCS WI 1.00" DIA X 144.0000" Tag No Heat Number 24 FT / 88409 Z00216020 11) Our Order PEC-472083- 11 Your PO # 17463 ALUMINUM ROUND BAR 6061-T6511 (12/1/25 3.50" DIA X 144.0000" Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

2 5 JUIL. 2012

ВІЬЬ OF LADING No: PEC 777693 Ship From: Ship Date 23Jul12 at 10:57 From PFW THYSSENKRUPP MATERIALS NA Probill 2821 LANGSTAFF ROAD Via VIM TRANSFER CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 9057389033 FOB CONCORD Frt PREPAID Route 0- 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350) Ship To: Sold To: (20115) DART AEROSPACE DART AEROSPACE BILL OF LADING Number Tag No Heat Number Quantity Wt LBS 21112151 88410 $12 ext{ FT}$ 12) Our Order PEC-472083 |- 12 Your PO # 17463 ALUMINUM SHEET 6061 T6 .0810 Nom X 48.0000" X 144.0000" Heat Number Tag No 25872/01/00 88035 **Q**uantity PCS 96.00 SFT 105 13) Our Order PEC-472083 - 13 Your PO # 17463 ALUMINUM SHEET 6061 T6 .1250 Nom X 48.0000" X 96.0000" Quantity PCS 64.00 SFT -2 Heat Number Tag No 30286/01/00 88036 14) Our Order PEC-472083 - 14 Your PO # 17463 Part # PLATE ASTM B 209 QQ-A-250/12 Rel # ALUMINUM PLATE 7075T7351 2.50" THICK X 3.2500" X 72.0000" *** BACK ORDER *** PCS LBS TOTAL: 26 2151 Heat Number *** Chemical Analysis *** 201209117 201210006 201210303 21112151 245298 25872/01/00 30286/01/00 HK079 712 SF29688 Z00216020

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE. RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

25 JUK. 2012

Page: 3Continued

PEC 777693 LADING No: ΒΙ O F Ship Date 23Jul12 at 10:57 From PFW Ship From: Probill THYSSENKRUPP MATERIALS NA VIM TRANSFER Via 2821 LANGSTAFF ROAD CONCORD L4K 5C6 FOB CONCORD, ONTARIO PREPAID Frt Tel: 905 669 9444 Fax: 9057389033 0- 0 Manifest Route Trailer Vhcle STAN IVERS (905-532-1350) Slp Sold To: (20115) Ship To: DART AEROSPACE DART AEROSPACE LADING BILL O F

Z00240017 Z00248009

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 1 BDL, 2 SKIDS GW. 2477 LBS

Page: 4 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE RÉPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NÚMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NÚMBER.

2 5 JUIL. 2012

DART AEROSPACE

STAINLESS STEEL SQ BAR 303 STAINLESS 1.00" X 151.0000" PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate	of	Mill	Test	Results
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BL PEC-777693-001

23Jul12

Pg 1/1 Signed by:

Acciaierie Valbruna s.p.A



CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE **CERTIFICAT DE RECEPTION** EN 10204 (2005), 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.i. Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Bostel eur Purchassificient VALBRUNA CANADA LTD 8724 HOLGATE CRESCENT CON-MILTON, ONT L5T 5Z1-CAN Produttors: ACCIAIERIE VALBRUNA S.P.A.

Ordine nr: 706001820 STOCK

Certificato nr: MEST576706/2008/

Conferma ordine nr: EI07004722 Welke-Out Order/Refins.

Marchio di Fabbrica: Zeichen des Lefermerkes Trede merk Seje do l'usine produzion

Oggetto Prove: - Annealed Cold Drawn

Tipo di Elaborazione: E+AOD

Avvisa di Spedizione: D-VI08000486 Liateranzeige/Packing list/B.L.

Punzone del Co laudatore: Scarpol des Werkssachverständigen Inspessor's stemp. Poinçon de l'asseye.



Specifiche: Antorden.ngen / Requirements / Exigences VSI 0 303 A,CF ASME SA320 2004 B8F o ASTM A370 2007A . QQ-S-764 B/2 303 A (0) SEC.II PT.A 2004 EDITION ADD.2006 (1) Chemical analysis only.

AMS 5640 U S30300 A ASTM A314 97 \$30300 ASTM A582 2005 S30300 A AMS 5640 U TYPE1 A ASTM A320 2007A B8F (1) MIL-S-862 B/1 303

OChemical analysis only.

Qualità: T-303

Marca: VPAU188Z VALPLUS

Punzonalura: T-303

and any and any	· · · · · · · · · · · · · · · · · · ·				*0			
Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Product description Description, dr. produit	D'rmensioni - In Abmessiquer Dimension Dimension	Tolleranza Toleranza Alcwance Tolerance	Lunghezza - Ft Lunge Length Languour	Colata Schreize Heal Coules	Pezzi Stickzaki Pecet Pecet	Peso - LB Guerialit Weight Paids	Lotto nr. Lasrr. Lot nr. Lot nr.
0060	Square	1,0000 x 1,0000	484-06B	13 / 13	245298		1.790	706701180

Sono state soddisfatte tutte le condizioni richiesta Lie gesolion A forcerungen sind 1. Anlage erfilit The material has been funrizhoù in geordance with the requirements Le material e se trouvé conforme aux exigences

Centrollo antimescolanza: OK

Controllo visivo e dimensionale: soddis a le esigenze: sescritging und Austrasoung ohno Boanslandung Vasus inspecion and dimensional crectus adistactory Controle visual of dimensions: astellatural

TEST	Provetta/Protestal Specimen/Epouverse I any ritem Broke Width Digm. Thickness Lang. diem speie MM	°F	Posiz. Seggio Automora Landan Emiliana 11	Snervament Disconsist Vide Street I min seetings Rp 0,2% k.s.i.	G Snervam Stackgran Yeld Stack Limite etaak	Pa Zoglesty Ter site air	eal Er expth tractor	ngamento additiona Bongaron E 4d %	Erud Racud: Sir	zione minne min of arms cheer RA %	Kette	HHILE Magarter Magarter Magarter Magarter Magarter		Ourezza Heete Hednese Duste HB	l
Antender	ori richiesti 1 ergen/Regerac values euro demandes	mi ma		-		-	-	-	-	•		-		140 255	
Α	12,5	68	L	80		102	2	37	Ι	50			242		

Grain size for ASTM E112

Analisi chimica

Colala /Heat Schmolze/Gouldo	min - max 0,150		1,50 2,00	17,00 19,00	0,60	1,00	8,00 10,00	: :		0,25 0,35	0,4C]:	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	NI %	Co %	P%	5%	Zr %				
245298	0,053	0,47	1,79	17,24	0,38	0,71	8,13	0,10	0,029	0,28	0,01				

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 1h/water.

Micro and macro etch test: OK Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair

Mater at free from Mercury or radio-activity contamination The Quality Management System is Certified acc. Pressure Equipment Directive (97/23/EC) Annex 1.s.,4.3 by TUEV and LLOYD'S

Vicenza,14/01/08		U coil	laudatore o	stabilimen.	to / der	Verkssachverständige/ Works inspector / L'agent d'usine	
VC0008	f.				:	M.Rizzotfa Kul	Pagina - 1 di 1
(Mod. MCER)						The state of the s	

Doc No. 105393 Indexed 25Feb11 by slssup1

Certificate of Mill Test Results

BL PEC-777693-003

23Jul12 Pg 1/2

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
.50" x 1.250" X 144.0000"
PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

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THUM!

CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO. MI 49048

CUSTOMER PO NUMBER:		CUSTOMER	PART NUMBER:	PRODUCT DESCRIPTION	1 :	
PEC-236648-4		ALREC00	139	0.500 X 1.250 SQ	COR RECT BAR	
KAISER ORDER NUMBER:	LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
612835	004		02/03/2012	Z00248009	6061	T6511
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:
494.000 LB	56.000 PC	s	602545			12.000 FT
SHIP TO:			1 1	SOLD TO:		
THYSSENKRUPP I 2821 LANGSTAFF CONCORD, ON L4	ROAD			THYSSENKRUPP 2821 LANGSTAFF CONCORD, ON L	ROAD	

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	uts (KSI)	YTS (KSI)	ELONG*	HARDNESS	CONDUCT.	BEND
Z00248009	0001	1	45.9	43.1	15.5	RE 91	N/A	N/A
Z00248009	0001	2	47.0	44.1	16.2	RE 92	N/A	N/A
200248009	0001	; 3	46.5	43.6	17.1	RE 94	N/A	N/A
Z00248009	0001	4	47.1	44.5	17.1	RE 91	N/A	N/A
200248009	0001	5	46.5	43.8	16.5	RE 88	N/A	N/A
700248009	0001	6	46.0	43.0	17.9	RE 94	N/A	N/A
Z00248009	0001	. 7	45.6	42.3	15.9	RE 93	N/A	N/A
200248009	0001	8	46.2	43.3	16.1	RE 91	N/A	N/A
Z00248009	0001	9	46.5	43.7	17.9	RE 93	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

						1							
LIMITS	Si	Fe	Cu	Mn	Mg	DZ	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	C.15
Minimum	0.40	0.00	0.15	0.00	0.80	O.C4	0.00	0.00	NA	NA	NA	0.00	C.00
101084	.73	.37	.29	.08	.94	.10	.08	.03	.00	.00	.00	.01	.03

Applicable Requirements:

ASIM-B221-08-STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

DAS 12/07/27

Plant Serial: 00028007 Kaiser Order Number: 612835

Line Item: 004

Page 1 of 2

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511 .50" x 1.250" X 144.0000" PART NO. PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs. **Certificate of Mill Test Results**

BL PEC-777693-003

23Jul12 Pg 2/2

Signed by:		. P



KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

CERTIFICATION

Kaiser Aluminum Fabricated Products, LIC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

Plant Serial: 00028007 Kaiser Order Number: 612835

Line Item: 004

Page 2 of 2

DART AEROSPACE THYSSENKRUPP MATERIALS NA

ALUMINUM FLAT BAR 6061-T6511 1.00" x 4.00" X 144.0000"

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-777693-006

Pg 1/1 23Jul12



SERVICE CENTER METALS Prince George, VA 23875 5850 Quality Way

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

BILL TO ThyssenKrupp Materials NA PEC ThyssenKrupp Materials NA Quantity Certified 1,482 lbs 26pcs CUSTOMER PART NUMBER MANNEST NUMBER PEC-239753 162248 SCRB 1.000x4.000 DESCRIPTION ALLOY / TEMPER 6061-T6511 RB0128 DATE OF SHIPMENT SALESPERSON David Schroeder 6/19/2012 AMS-QQA-200/8-07 ASTM-B221-12 Stencil Continuous CERTIFICATION SPECIFICATION OUR ORDER MUMBER 152409 w

extrusions are manufactured in the USA. description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCN We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification (tems produced and certified as 60 revision, and has been found to meet the applicable requirements of 8061-T6 Items produced and certified as 6061-T6511 also

			人名英格兰人姓氏克特 化克尔 化克尔 化过滤器 医电影 化二氯化乙酰甲基甲基乙酰 医二乙酰胺 人名西西西西西西西西西西西西西西西西西西西西西西西西西西西西西西西西西西西西		ა	Tests Lot No.	IMechanical Properties
Q-1-6-	6	DA.			06/12/12		Test Date
		060		Z }	50.2	trength (KSI)	Ultimate lensile
					46.9	(KSI)	Yield Strength
		:			14.9	Elongation	Percent

Chemical Composition for Aluminum Alloy 6061

Alloy 6061 0.73 S 0.38 Fe 0,31 5 S 0.09 S 0.84 0.09 Ö 0.07 Zn 0.02 97,47 P

0.05

0.15

Others Total

United States of America

Melt Source:

Calvin_I Winnins Director of Quality & Technical Service

Doc No. 137088 Indexed 21Jun12 by slssup1

0512135

Cast Number

Print Date: 6/19/2012

ALUMINUM FLAT BAR 6061-T6511 1.50" x 2.00" X 144.0000"

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results BL PEC-777693-008

23Jul12 Pg 1/1



SERVICE CENTER METALS Prince George, VA 23875 5850 Quality Way

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

			00	SCRB 1.500x2.000		32 pcs	1,369 lbs	Quantity Certifled 1,369 lbs	
: :		07	SALESPERSON David Schroeder	ALLOY/TEMPER 6061-T6511	CUSTOMER PO PEC-239616		ials NA PEC	she to ThyssenKrupp Materials NA PEC	
	Continuous	centification ASTM-B221-12 StencilContinuous	WT W2012	DIE NÜMBER RB0138	MANIFEST NUMBER 161536		ials NA	את דים ThyssenKrupp Materials NA	_
	<i>пен</i> 12	OUR ORDER NUMBER 152110							

extrusions are manufactured in the USA. revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the meet the requirements of 6061-T6 description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCA We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification Items produced and certified as 6061-T6511 also

		032725 6			Cast Number All	Chemical Composition for Aluminum Alloy 6061
		6061	061	061	Alloy	ion for /
		0.74	0.72	0.77	Ι <mark>α</mark>	lumin
		0.36	0.38	0.38	F _e	um Alio
		0.32	0.30	0.35	ß	у 6061
		0.10	0.09	0.11	Mn	L
		0.84	0.86	0.91	Mg	
Calvin		0.09	0.09	0.09	ĺζ	
i. Wiagi	€)	0.08	0.06	0.06	Zn	
ns. Direc	at li	0.02	0.02	0.02	Ħ	
Calvin J. Wiggins. Director of Quali	1	97.45	97.48	97.31	<u>A</u>	
		0.05	0.05	0.05	Others <u>Each</u> I	
tv & Technical Services		0.15	0.15	0.15	ers Total	-
res Rev. 9/23/11 - UMS	Print Date: 6/8/2012				Melt Source: United States of Armerica	

Certificate of Mill Test Results

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511 1.00" DIA X 144.0000" PART NO. PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

	BL PEC-777693-010	23Jul12
Signed by:		Pg 1/2

KAISER)
ALUMINUM	
EARRICATED DRODUCTS	

CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CUSTOMER PO NUMBER	сизтом	ER PART NUMBER:	PRODUCT DESCRIPTION	N:	
PEC-239097-5	01524	3-2	KAISERSELECT	PRECISION RO	DD 1.000+/004
KAISER ORDER NUMBER	R: LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
620138	005	05/11/2012	Z00216020	6061	T6511B
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:
2922.000 LB	264,000 PCS	603400			12.000 FT
SHIP TO:			SOLD TO:		
THYSSENKRUPP 2821 LANGSTAFF CONCORD, ON L	ROAD		THYSSENKRUPF 2821 LANGSTAFI CONCORD, ON L	FROAD	

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z0021602C	0001	1	51.2	49.0	16.9	RE 94	N/A	N/A
70021602C	0001	2	50.9	48.6	16.3	RE 93	N/A	N/A
Z0021602C	0001	3	50.7	48.6	16.9	RE 93	N/Λ	N/A
Z0021602C	2001	4	50.1	47.4	15.8	RE 93	A\N	N/A
Z0021602C	0001	5	51.1	48.9	16.6	RE 94	N/A	N/A
Z0021602C	0001	6	51.6	49.3	16.4	RE 94	N/A	N/A
Z0021602C	0001	7	51.2	48.9	17.3	RE 95	N/A	N/A
20021602C	0002	1	49.7	47.2	17.4	RE 94	N/A	N/A
Z0021602C	2002	2	49.6	47.0	16.6	RE 95	N/A	N/A
70021602C	2002	3	50.1	47.9	15.7	RE 94	N/A	N/A
Z0021602C	3002	4	50.3	47.9	16.9	RE 94	N/A	N/A
Z0021602C	0002	5	49.5	47.9	16.9	RE 93	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi.	Zr	Ea	Tot
Maximum	0.80	0.70	0.4C	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA.	NA	NA	0.00	0.00
101538	.72	.32	.28	. 09	. 95	.09	.05	.03	.00	.00	.00	.01	.03

Applicable Requirements:

PER ASTM-B221-08, STENCILED ASME-SB221 1998 SECT II PER AMS-QQ-A-200/8 UNS# A96061 MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL PROPERTIES AS FOLICWS: UTS = 42.0 KSI MIN YIELD - 38.0 KSI MIN ELONGATION = 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

DAS 2/07/27

Line Item: 005

Plant Serial: 00043535 Kaiser Order Number: 620138

Page 1 of 2

Certificate of Mill Test Results

BL PEC-777693-010

23Jul12 Pg 2/2

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511 1.00" DIA X 144.0000" PART NO. PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:	 	 	F



KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

CERTIFICATION

Kalser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kalser's sales acknowledgement form. Any warranty is limited to that shown on Kalser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

14K

Plant Serial: 00043535 Kaiser Order Number: 620138 Line Item: 005

Page 2 of 2

Certificate of Mill Test Results BL PEC-777693-013

23Jul12 Pg 1/2

DART AEROSPACE

ALUMINUM SHEET 6061 T6 .1250 Nom X 48.0000" X 96.0000" PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:		



85283529 06/9 Nr.:

Rev. 0

Seite / page: 1 von / of 2 Datum / date: 2012 04 11

Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mili certificate

Zertifiziert nach / certified to ISO 9001. ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Auftraggeber / customer: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD.ON Warenempfänger / consignee:

ThyssenKrupp Materials NA 2821 Langstaff Rd

CDN-L4K 5C6 CONCORD,ON

Endkunde, Bestell-Nr. / Your cust., ord. no.:

Bestell Nr. / order no.: PEC-237401 Datum / date: 2012 03 05 Auftragsbost. Nr. / order confirm. no.: 638423 Datum / date: 2012 03 06 Lieferschein Nr. / delivery note: 85283529 Datum / date: 2012 04 30

Akkreditiv Nr. / letter of credit no.:

Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6

Dim. / dim: [inch]: 0,125x48,00x96,00 Kundenartikel-Nr / customer article no.:

Bedingungen/terms

Techn. Lieferbedingungen / techn. spec.:

AMS-QQ-A-250/11, 08.1997

ASTM B 209 - 07

Material meets also the mech, properties of AMS 4027N, 07.2008, but not marked

ANSI H35.2-2009 ASME SB 209, 2007

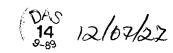
Sondervorschrift / special terms:

AB-Pos. ordItem.	BNr/Los/Teillos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kolio packno.	Gewicht netto weight net	Stk. pcs.
04	30286/01/00	01/0049556/2	6061.1	6384230007	4003,527 lbs	73
04	30286/01/00	01/0049556/2	6061.1	6384230008	4001,323 lbs	73

Chemische Zu	sammensetzung /	chemic	al comp	osition	: [%] Ge	wichtsa	nteile / w	reight pr	oportion	(OES)	
Guss Nr. / cast no.	AMAG designation										
01/0049556/2	6061.1	SI	Fe	Cu	Mn	Mg	Cr	NI	Zn	п	
	actual	0,68	0,43	0,26	0,12	0,93	0,18	0,01	0,05	0,06	

Zugversuci	n / Tensile t	est	-						
BNr/Los Lot/No.	Zustand temper	Richtung direction		Rm [ksi]	Rp0.2 [ksi]	A2 " [%]			
30286/01	T6	LT		47,4	41,0	15	-		\top
30286/01	T6	LT	1	47,1	40,6	14	· · · · · · · · · · · · · · · · · · ·	 	1
30286/01	T6	LT		47,1	40,6	14			
30286/01	T6	LT		47,1	40,8	14			
30286/01	T6	LT	: 1	47,0	40,3	16			
30286/01	T6	LT		47,0	40.3	15		-	
30286/01	T6	LT		47,1	40.5	15		-	+
30286/01	T6	LT		47,4	40,6	15			+
30286/01	T6	LT		47,9	41,0	15			

AMAG rolling GmbH, Postlach 32, A-5282 Ranshofen, Österreich-www.amag.a; AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - www.emag.at



Certificate of Mill Test Results

BL PEC-777693-013

23Jul12 Pg 2/2

RT AEROSPACE

ALUMINUM SHEET 6061 T6 .1250 Nom X 48.0000" X 96.0000" PART NO. PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:	Signed by:		
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Abnahmeprüfzeugnis 3.1 (EN 10204)

Inspection certificate - mill certificate

Nr.: 85283529 06 / 9

Rev. 0

Seite / page: 2 von / of 2 Datum / date: 2012 04 11

Zentifiziert nach / centilled to ISO 9001, ISO/TS 16949, EN/AS 9100 ISO 14001, NADCAF

Es wird bestätigt, dass die Lieferung geprü't wurde und den Vereinbarungen bei der Bestellung entspricht. We hereby certify that the material described above has been tested and complies with the terms of the order

Werkssachverständiger / factory specialist		E-Mail / e-mail
Josef Klampfer		 j.klampfer@amag.at

Herstellerland: Österreich / goods origin. The goods are of Austrian origin. Maschinell erstellt - Gültig ohne Unterschrift / Automated - valld without being signed.

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – <u>www.amac.at</u> AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – <u>www.amag.at</u>

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

\$45) 12/07/27

H 品质量证明 뱌

江苏大明金属制品有限公司 sunsequently of the state Product's CO., it's

級社、工間の場合力量が18号 ATPERSE VO 3516, TOMORANG KOAD WUXEADAD EAMOSU PROYENCE, CTORA

Contro No.

GLOBAL STAINLESS STEEL INC

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Comornodity 32 STEEL SHEET, SLIT EDGE

#đ COLD HOLLED STANLESS

拉种试验

編号: M1203020g-byocco No. 发行日期: 2012-4-15 M120302001

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DC 6731 } 930.08 316,71 121574 035,00 905 00 910.04 Weight Meigh 1363,94 14E7 64 1409,00 1070 30 1983 80 1975.58 1800,45 RC 829FI 1001.40 Spesification ASTH A240 1/38M A240 ASTM A240 ASTM 4240 ASIM AZAD 45TM /240 ASTM 4240 DECVINIEN ASTM A240 ASTA AZRO ASTM A240 ASTM AZ40 MSTM AZ40 ASTM A240 ASTM AZ40 A3TM A240 TI H Re0.21 农业社 287 273 273 270 275 Np. 187 100 773 276 707 287 315 8 3 201 3 E Res 光樹岩 Tensile Test Mpa 7 S 731 71% 8 63 8 692 갈 갩 Š 2 Ş 3 714 数字码 8 2 <u>2</u> Ø 8 8 Ç, ä 4 g \$5 ä Ė ŝ 货 5 HEADONEST HVHR 超数 Ö 17, 7 7 175 3 8 168 ă ğ 167 174 ž 83 7 E KA11234670A50 HAN POTEET C34620780 QWAD130C CHANDIDEC OUCCO23A QUC0023A QWCD161B ONCORDIS CHUCOCCO A OUCO223A VEORGENO QUED403A VSGGGZMD GW92076B CNY92076B SHOWESIMO ž SF28811 C3109695 \$F30003 \$F30003 SF30027 SF90003 \$128445 SF30003 SF20403 SF28811 HEAT NO. SF30027 SF30003 SF20688 SF29688 SF30003 SF30000 A T 0.0378 0,0378 0.0400 0.0476 0.0476 0.0378 0.0578 0.0564 0.0504 0.0-28 0,0378 0.0375 0.0378 0.0510 0.0510 B-MO ი 0.5270 0.5060 0.50-0 0.4400 0.4510 0,1720 0.4480 0.5120 0.4500 | 1.0900 | 0.0300 | 0.0010 C.5270 | 1,0650 | 0,0300 | 0,0349 0.4460 0.4610 0.4480 0.4460 3.44B0 0.4480 Ų, 1.0360 1,0270 1,9820 1.0270 0.0186 0.0022 6,0650 0,0306 9,0049 3,0270 0,0106 1.0270 1.0270 0.0486 0.0022 1,0500 1.0270 a.0188 0.0022 A.035 1.0270 | 0.0186 1.1420 0.0343 1.1120 0.0343 1,0820 3 Chemical Composition (%) 0.0400 93150 0.0321 0.0186 0.0204 0.0321 J 0.0051 0.0022 0.0004 0,0034 6.0022 0.0022 0,0057 0.0022 0.00 20067 w 8 6,65 30.8 805 o i 5.0<u>.</u> 805 8.05 805 8.05 5.02 8.02 102 8.05 3.05 Z 12.17 19.32 18.26 18.17 5 7 18.17 18.17 18 26 12.17 18.21 18.11 18.54 15.22 22.23 18.44 18,17 18 17 q 0.046 z

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Size and Statuce. Generation 风水如果花; 合格 P00*/03C37 SE0004.004 P601595755

DART AEROSPACE ALUMINUM FLAT BAR 6061-T6511 .50" X 6.00" X 144.0000"

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-777693-004

Pg 1/1 23Jul12

Certificate of Mill Test Results



SERVICE CENTER METALS Prince George, VA 23875 5850 Quality Way

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

				152110	6
1971 TO	MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT	CERTIFICATION	:
ThyssenKrupp Materials NA	161978	PL0102	6/14/2012	ASTM-B221-12 StencilContinuous	ontinuous
SHIP TO	CUSTOMER PO	ALLOY / TEMPER	SALESPERSON	BOECHENATION	: : : : : : : : : : : : : : : : : : : :
ThyssenKrupp Materials NA PEC	PEC-239616	6061-T6511		AMS-QQA-200/8-07	
	CUSTOMER PART NUMBER	DESCRIPTION			:
Quantity Certified 1,143 lbs 27 pcs	27 pcs PL0102	PL .500x6.000			

revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the meet the requirements of 6061-T6 description, and that samples representative of the material met the composition fimits and had the mechanical properties shown. SCA We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification extrusions are manufactured in the USA Items produced and certified as 6061-T6511 also

Wec	Mechanical Properties		lest Date	Œ.	Yield Strength	Percent
Tests	ts Lot No.	The second secon		orengin (Kol)	[Ray]	Elongation
_			06/09/12	49.1	47.0	14.5
2	201210006	2 201210006	Q 06/09/12	Q 06/09/12 50.8 48.5 15.0	48.5	15.0
		· ·	41			

060421 Chemical Composition for Aluminum Alloy 6061 Cast Number Alloy 6061 0.74 S 0.37 Fe 0.335 M 0.10 M 0.90 0.09 P 0.08 Zn 0.02 97.37 2 0.05 Others Total 0.15 Print Date: 6/14/2012 United States of America Melt Source:

Calvin J. Wiggins Director of Quality & Technical Services

Certificate of Mill Test Results

BL PEC-777693-007

Pg 1/2

DART AEROSPACE

ALUMINUM SQUARE BAR 6061-T6511 1.250" X 144.0000" PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:]
•	



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM **FABRICATED PRODUCTS, LLC** 5205 KAISER DRIVE KALAMAZOO, MI 49048

CUSTOMER PO NUMBE	ER: CUSTON	ER PART NUMBER:	PRODUCT DESCRIPTION	N;	
PEC-240344-2	ALSQ	00100	1.250 SC SQ BAR		
KAISER ORDER NUMBI	ER: LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY.	TEMPER:
623482	002	07/06/2012	Z00240017	6061	T6511
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:
1058.000 LB	48.000 PCS	603828			12.000 FT
SHIP TO:			SOLD TO:		
2821 LANGSTAF	P MATERIALS NA F ROAD L4K 5C6 CANADA		THYSSENKRUPP 2821 LANGSTAFF CONCORD, ON L	ROAD	

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNES	S CONDUCT.	BEND
200240017	0001	1	52.8	50.5	16.6	RE 93	N/A	N/A
200240017	0001	2	51.6	49.0	17.9	RE 93	N/A	N/A
Z00240017	0001	3	51.9	49.4	17.5	RE 94	N/A	N/A
200240017	0001	4	52,9	50.7	16.2	RE 93	N/A	N/A
200240017	0001	5	52.5	50.1	17.9	RE 94	N/A	N/A
Z00240017	0001	€	51.4	49.0	17.7	RE 94	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	C.40	0.00	0.15	0.00	0.80	0.04	0.30	0.00	NA	NΑ	NA	0.00	0.00
101758	. 67	.26	.24	.09	. 92	.09	.02	.03	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-12 STENCILED ASME-SB221 1998 SECT II AMS-OC-A-200/8 (2007) UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

04s 14/12/07/22

Plant Serial: C0050003 Kaiser Order Number: 623482

Line Item: 002

Page 1 of 2

DART AEROSPACE

ALUMINUM SQUARE BAR 6061-T6511 1.250" X 144.0000" PART NO. PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs. **Certificate of Mill Test Results**

BL PEC-777693-007

23Jul12

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	Pg 2/2

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048 Edwar .

CERTIFIED TEST REPORT

Signed by:_

http://Online.KaiserAluminum.com

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager

Plant Serial: 00050003 Kaiser Order Number: 623482 Line Itom: 002

Page 2 of 2

DART AEROSPACE THYSSENKRUPP MATERIALS NA

ALUMINUM ROUND BAR 6061-T6511 3.50" DIA X 144.0000"

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results BL PEC-777693-011

23Jul12

Sapa Industrial Extrusions
53 POTTSVILLE STREET CRESSONA, PA 17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Custemer 2821 LANGSTAFF ROAD THYSSENKRUPP MATERIALS NA INC ATTN: ACCOUNT PAYABLE

CONCORD, ON - LAK-5C6

Ship Ta Customer 2821 LANGSTAFF ROAD THYSSENKRUPP MATERIALS NA INC

CONCORD, ON - 1.4K5C6

Certified Inspection Report

Sales Order Number

1100483665

Line No.

Castomer P/O PEC-2401 10-001 25-JUN-12 SAPA591092 Cert Number Cert Creation Date Page Page 25-JUN-12 Cert Priot Date Inf2

14 12/07/22

Applicable Specifications, Revisions and Exceptions	3.5ER+	CustomerFart No.	4330967	Delivery Id	339465	ВЛ	1900 L.B	Quantity Shipped
and Exceptions		ž	1	Item No. Rev	G03305626	Hern No.	25-JUN-12	Date Shipped
			L. <u>.</u>	6061/T6511H Marking CONTINUOUS;	WAF 11.314 F1 CS 3.5	SECT 500328 144,000 IN LN	Extruded ACC-U-ROD 3.500 DIA +/012	Item Description
					Mccts 6061-T6511H, 6061-T6511 REV	UNS#A96061 REV	ASMESDON DEV M	Specification

egal Statement

be reproduced in partial form without prior written approval of our Quality Assurance Dept We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, und ested in accordance with, and has been found to meet, the applicable requirements described berein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the nechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in huminum alloys and neither it not any of its compounds are used in the manufacture of our product. This certification is not to

Signature And Title

this certified inspection report. Remainder is Aluminum.

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have net the limits as shown on

William Martin III William T. Martin, III.

25-JUN-12

Tech/Quality Manager

Quantities per Los / Fuckages G12-PKG1711554 G12-PKG1711554 G12-PKG1711554 G12-PKG1711558 Tracking Number 8; 21112151 21112151 21112151 21112151 Quandry)() ß ঠ 9.56 Cruss 956 Net 8 950

Composition Limits

ALUMINUM ROUND BAR 6061-T6511 3.50" DIA X 144.0000"

BL PEC-777693-011

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Sapa Industrial Extrusions
53 POTTSVILLE STREET

CRESSONA, PA 17929-0187

Certified Inspection Report

Sales Order Number 1100483665

Line Vo.

PEC-240110-001 Customer P/O 25-JUN-12 SAPA591092 Cert Number Cert Crestion Date Page 25-JUN-12 Cerl Print Date 2 of 2

12/02/27

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Composition Results

6061

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Cert Notes

Praducts manufactured with a TVS11 temper also spect T6 temper requirements.

Yield strength has been determined by the 0.2% offset method

AH Mill Finish Albys produced at Sapa Extrusions comply with 0.4% Maximum Lead per RoHS, with the enception of 6362 alloy

is accordance with RN 10204 inspection Certificate Type 3.1

Made in USA Melted in the USA or Other Qualified Countries as Defined by DFARS 225.872.1

Certificate of Mill Test Results

BL PEC-777693-005

23Jul12 Pg 1/2

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511 .750" X 1.50" X 144.0000" PART NO. PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:	

KAISER	[
ALUMINUM	•

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CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CUSTOMER PO NUMBER	: CUSTON	ER PART NUMBER;	PRODUCT DESCRIPTION	PRODUCT DESCRIPTION:					
PEC-239300-1	ALRE	C00806	.750 X 1.500 SC F	.750 X 1.500 SC RECT BAR					
KAISER ORDER NUMBER	R: LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:				
621011	001	05/25/2012	HK079 712	6061	T6511				
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:				
508.000 LB	32.000 PCS	603528			12.000 FT				
SHIP TO:			SOLD TO:						
THYSSENKRUPP 2821 LANGSTAFF CONCORD, ON L	ROAD		THYSSENKRUPP 2821 LANGSTAFI CONCORD, ON L	FROAD					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	TS (KSI) YTS (KSI)		ONG% HARDNESS		CONDUCT.	BEND
нк079 712	0001	0001	43.0	41.6	19.4	RΞ	97	N/A	N/A
HK079 712	0001	0002	43.1	38.1	20.5	RΞ	97	N/A	N/A
нк079 712	0001	0003	48.0	41.6	20.8	33	97	N/A	N/A
HK079 712	0001	0004	46.7	39.3	20.3	RΞ	97	N/A	N/A
HK079 712	C001	0005	47.4	43.3	18.0	RΞ	97	N/A	N/A
HK079 712	C001	0006	47.8	40.0	18.0	RΞ	97	N/A	N/A
HK079 712	C001	0007	43.0	42.9	18.6	RΞ	97	N/A	N/A
HK079 712	C001	0008	48.0	41.9	18.3	RΞ	97	N/A	N/A
HK079 712	C001	0009	46.9	41.3	19.4	RΞ	97	N/A	N/A
нк079 712	C001	0010	47.9	40.1	19.8	RE	97	N/A	N/A
нк079 712	C001	0011	46.9	38.6	15.9	RE	97	N/A	N/A
IIK079 712	C001	0012	48.1	44.4	19.7	RE	96	N/A	N/A
HK079 712	C001	0013	18.0	42.2	21.7	RE	96	N/A	N/A
нк079 712	C001	0014	47.0	42.1	18.7	RE	96	N/A	N/A
нк079 712	C001	0015	47.5	39.4	17.6	RE	96	N/A	N/A
HK079 712	C001	0016	48.4	40.4	15.1	RE	96	N/A	N/A
HK0/9 712	C001	0017	48.0	41.9	19.5	RE	95	N/A	N/A
HK079 712	C001	0018	48.1	43.1	17.6	RE	95	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot	
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15	
Minimum	0.4C	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00	
A32603	. 68	.32	.24	.05	- 98	.11	.06	.01	.00	.CO	.00	.00	.01	
A32602	.69	.32	.23	.05	. 95	.10	.04	.02	.00	.00	.00	.oc	.00	
A32601	.70	.30	.24	.06	.97			.02	.00	.co	.00	OC.	.00	

Applicable Requirements:

14 12/07/22

Plant Serial: 00045426 Kaiser Order Number: 621011 Line Item: 001

Page 1 of 2

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511 .750" X 1.50" X 144.0000" PART NO. PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs. **Certificate of Mill Test Results**

BL PEC-777693-005

23Jul12

____ Pg 2/2

Signed by:

KAISER ALUMINUM FABRICATED PRODUCTS

All Huss

CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

ASTM-B221-08-STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA (COMMERCE, CA) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, ILC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

14 12/07/27

Plant Serial: 00045426 Kaiser Order Number: 621011

Line Item: 001

Page 2 of 2

DART AEROSPACE

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results BL PEC-777693-009

Pg 1/1 23Jul12

Signed by:

MILL TEST REPORT III AL UMINUM

> 411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4 TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210

http://www.extrudex.com

146935 270266

MADE IN CANADA

CERTIFICATION

MILL TEST ASTM B22

Test Date Jul/13/12 Ultimate Tensile Strength (KSI) 45.2 Yield Strength (KSI) 42.4 Elongation Percent 13.30 89.3, 89.0, 89.8 Hardness Conductivity

Cast Number C7331164 6061 0.61 100 0.18 0.19 6 δ 0.01 K 0.86 0.06 š lΰ 0.00 Z 0.01 Ŋ 0.01 브 E G 1< 100 Ŋ ļQ. 믕 ζŞ, Ŕ 0.00Remainder 0.00 B Other

Chemical Composition

A 11

6061

A 11

Mechanical Properties

덛

Alloy

2"x2.5" FB

THYSSENKRUPP MATERIALS, NA SOBESCRIPTION

CUSTOMER PART NUMBER

PART DESCRIPTION

6061

T6511 TEMPER

FORBES DODWELL

PEC-239512

CUSTOMER PO

0.02

တ

23922

7/16/2012

DIE NUMBER

DATE OF SHIPMENT

EXTRUDEX ORDER NO.

MANIFEST NO

ALLOY

Cert Code:

THYSSENKRUPP MATERIALS, NA

BILT 770

0.00 --0.00 -- 0.00 --- 0.00 --- 0.00 --- 0.00 0.00 0.00

0AS 14 289

David Natale Quality Control Manager

1 - CUSTOMER COPY

MILL TEST REPORT

DART AEROSPACE

ALUMINUM SHEET 6061 T6 .0810 Nom X 48.0000" X 144.0000" PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-012

Pg 1/2

AMAG

Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85289222 02 / 7

Rev. 0

Signed by:_

Seite / page: 1 von / of 2 Datum / date: 2012 02 15

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Auftraggeber / customer: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD,ON Warenemptänger / consignee:

ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD ON

Endkunde, Bestell-Nr. / Your cust., ord. no.:

Bestell Nr. / order no.: PEC-236262 Datum / date: 2012 01 19 Auftragsbest. Nr. / order confirm. no.: 636296 Datum / date: 2012 01 20 Lieferschein Nr. / delivery note: 85289222

Datum / date:

2012 02 29

Akkreditiv Nr. / letter of credit no.:

Produkt/product Bedingungen/terms. Form / form: Sheet Techn. Lieferbedingungen / techn. spec.: Werkstoff / material: 6061 AMS-QQ-A-250/11, 08.1997 Zustand / temper: T6 ASTM B 209 - 07 Dim. / dim: [inch]: 0,080x48,00x144,00 Material meets also the mech. properties of AMS 4027N. Kundenarlikel-Nr / customer article no.: 07.2008, but not marked ANSI H35.2-2009 ASME SB 209, 2007

Sondervorschrift / special terms:

ordItem.	Lot/No./Part	casi no.	material	packno.	weight net	DCS.
02	25872/01/00	01/0047294/1	4029,982 lbs	77		
Chemisch	e Zusammensetz	ung / chemical co	mposition: [%] Ge	wichtsanteile / we	eight proportion (C	DES)

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES)											
Guss Nr. / cast no.	AMAG designation										
01/0047294/1	6061.1	SI	Fe	Cu	Mn	Mg	C r	Ni	Zn	TI	
	actual	0,65	0,48	0,23	0,11	0,91	0,18	0,01	0,04	0,06	

Zugversuci	h / Tensile t	est			-	
BNr/Los Lot/No.	Zustand temper	Richtung direction	Rm [ksi]	Rp0.2 [ksi]	A2" [%]	·
25872/01	T6	LT	47,0	39,2	16	
25872/01	T6	LT	47,1	39,2	15	
25872/01	T6	LT	47,3	39,3	15	
25872/01	T6	LT	47,0	39,2	16	
25872/01	T6	LT	46,8	39.0	16	
25872/01	T6	LT	46,7	38,9	15	
25872/01	T6	LT	46,7	38,9	15	
25872/01	T6	LT	46,8	39,0	16	 *
25872/01	T6	LT	46,6	38,7	15	

DAS 14 12/07/27

AMAG rolling GmbH, Postlach 32, A-5282 Ranshofen, Österreich – www.amag.at AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – www.amag.at

DART AEROSPACE

ALUMINUM SHEET 6061 T6 .0810 Nom X 48.0000" X 144.0000" PART NO. PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs. **Certificate of Mill Test Results**

BL PEC-777693-012

23Jul12

_ Pg 2/2

Signed by:



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Zertifizier nach / periffed to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85289222 02/7

Rev. 0

Selte / page: 2 von / of 2 Datum / date: 2012 02 15

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht. We hereby certify that the material described above has been tested and complies with the terms of the order contract

Werkssachverständiger / factory specialist		E-Mail / e-mall	
Josef Klampfer		j.klampfer@amag.at	

Herstellerland: Österreich / goods origin: The goods are of Austrian origin. Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

AMAG rolling GmbH, Postlach 32, A-5282 Ranshofen, Österreich – www.amag.at
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – www.amag.at



2

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12 PO Print Date 7/17/12

Page Number 1 of 6

Certificate of Conformity or Material

NO

Certification required - YES

VC-COP001 Order From: THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA Chantal Lavoie **Buyer Contact Name** Requisition Nbr 905 669 9444 **Vendor Phone** 10127-2607 Tax Resale Nbr 905 738 9033 Vendor Fax Net 30 **Terms** Vendor Account Nbr CAD Currency Destination-Collect **FOB** DART AEROSPACE LTD 1270 ABERDEEN Ship To: REVISED HAWKESBURY, ON K6A 1K7 CANADA Extended Ship Method **Unit Price** Req Qty/ Req Date/ Description/ Line Nbr Reference Price Taxable Unit of Measure Mfg ID Revision ID Vendor Part Number \$165.00 12.00 Yours ppd 303 BAR 1" X 1" 7/25/12 M303B1.000X1.000 050 Yes MATERIAL: AISI 303 SS BAR AS PER Special Inst: ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE \$309.80 \$12.9083 7/25/12 24.00 M304B0.500X2.500 304 BAR 500 x 2.50 Yes وي AISI 304/316 SS BAR OR AISI 304/316 SS Special last: PLATE AS PER ASTM A276 OR ASTM A240 (NOTE: AISI 303 NOT ACCEPTABLE) \$243.00 \$20.2500 12.00 Yours ppd 7/25/12 304 BAR .625 X 3.00 M304B0.625X3.000 Yes J20 MATERIAL CERTIFICATION REO'D LIPON DELIVERY No substitution or deviation without consent.

Change Date:

7/17/12



2

Change Nbr:

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12 PO Print Date 7/17/12

Page Number 2 of 6

Certification required (XES

					Pa	ge Number 2 of 6	
Order From:		VC	C-COP001				
THYSSENKRUPP MATERIA			1				
O/A VPK METAL- C/O T275	40/PO BOX	4275,POSTA	AL"A"				
TORONTO, ON M5W 5V8							
CA	<u> </u>						
Contact Name			Buy		Chantal Lavoie		
Vendor Phone 905 669 94				uisition Nbr	10127-2607		
Vendor Fax 905 738 90)33		1 ax Ter	Resale Nbr	Net 30		
Vendor Account Nbr				rency	CAD		
	•		FO	В	Destination-Colle	et	
		Special Inst:		S BAR OR AISI 30	4/316 SS	•	
			PLATE AS PER ASTM	1 A276 OR ASTM	A240		
			AVOTE AND	202 NOT ACCEPT	PADLE)		
			(NOTE: AISI	303 NOT ACCEPT	(ABLE)		
	204/216 (0.125 Sheet	7/23/12	280.00	Your	\$9.0193	\$2,525.40
6 M304S11GA	304/310	J.123 Sheet	Yes	si	; , , , ,		1
0-					(42/1/	re	•
					, , , ,	•	
		Special Inst:		ISI 304/316 SS SH	EET		
			ANNEALED 21 AS MIL-S-5059	B FINISH 9 OR AMS 5513 (3	04) OR		
			AMS 5524 (316	5)			
			OR ASTM A24	0 OR ASME SA24			
7 M6061T6B0.500X01.250	6061-T6 I	3ar .500 x 1.25	7/23/12	24.00	Yours ppd	\$1.5750	\$37.80
olo			Yes				
		•		(uspps		
		Special Inst:	MATERIAL: 6		• /		
		Special inse.	T6/T651/T6510)/T6511/T62 ALU	MINUM		
			BAR AS PER OO-A	-225/8 OR AMS-Q	O-A-225/8		
			OR AMS 4117.	/4128/4115/4116			
			OR QQ-A-200/ AMS 4160 OR	/8 OR AMS-QQ-A ASTM B211 OR	-200/8 OR		
	1, 		ASTM B221				
8 M6061T6B0.500X06.000	6061-T6	Bar .500 x 6.00	7/23/12	24.00	Yours ppd	\$7.1667	\$172.00
			Yes		f /		
004						_	
					Cosp.	2 6	
					- / /		
	<u> </u>						
	:				No subs	titution or deviation	n without
					consent.		ļ
					Certific	ate of Conformity	ns Material



2

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12
PO Print Date 7/17/12

Page Number 3 of 6

				Page Number 3 of 6
•	der From : THYSSENKRUPP MATERIAL: O/A VPK METAL- C/O T27540		þ	C-COP001 AL"A"
	TORONTO, ON M5W 5V8 CA			
V	Contact Name (endor Phone 905 669 9444 (endor Fax 905 738 9033 (endor Account Nbr	: : : : :		Buyer Chantal Lavoie Requisition Nbr Tax Resale Nbr 10127-2607 Terms Net 30 Currency CAD FOB Destination-Collect
			Special Inst:	MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221
9	м6061T6B0.750X01.500 ооЗ	6061-T6 B	ar .750 X 1.50	7/23/12 (24.06 Yours ppd \$2.6667 \$64 Yes f (12/1/36
			Special Inst:	MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221
10	M6061T6B1.000X04.000	6061-T6 B	ar 1.00 x 4.00	7/23/12
			Special Inst:	MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221
11	M6061T6B1.250X01.250 0 つ 3	6061-T6 B	ar 1.25 x 1.25	7/23/12 / 12.00 Yours ppd \$3.6667 \$44 Yes f
		-		No substitution or deviation without consent. Certificate of Conformity or Material Certification required YES NO



2

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12 **PO Print Date** 7/17/12

Page Number 4 of 6

		. •				P	age Number 4 of 6	
T C T	der From : THYSSENKRUPP MATER D/A VPK METAL- C/O T27 TORONTO, ON M5W 5V8	/540/PO BOΣ	Þ	C-COP00 AL"A"	1			
Ve Ve	endor Phone 905 669 endor Fax 905 738 endor Account Nbr				Buyer Requisition Nbr Tax Resale Nbr Terms Currency FOB	Chantal Lavoie 10127-2607 Net 30 CAD Destination-Colle	ct	
			Special Inst:	T6/T65 BAR AS PEI OR AM OR QC	RIAL: 6061- 1/T6510/T6511/T62 AL R QQ-A-225/8 OR AMS IS 4117/4128/4115/4110 -A-200/8 OR AMS-QQ- 160 OR ASTM B211 OF B221	-QQ-A-225/8 6 -A-200/8 OR		
12	M6061T6B1.500X02.000	6061-T6 B	ar 1.50 x 2.00	7/	23/12 12 Yes	00 Yours ppd f	\$7.0000 125	\$84.00
			Special Inst:	T6/T65 BAR AS PEI OR AN OR QC	RIAL: 6061- 1/T6510/T6511/T62 AL R QQ-A-225/8 OR AMS 4S 4117/4128/4115/4110 2-A-200/8 OR AMS-QQ 160 OR ASTM B211 QI B221	UMINUM -QQ-A-225/8 5 -A-200/8 OR		
13	м6061T6B2.000X02.250	6061-T6 B	ar 2.00 x 2.25	7/	23/12 / 12 Yes	.00 Yours ped f	\$11.8333	\$142.00
			Special Inst:	T6/T65 BAR AS PEI OR AM OR QC	RIAL: 6061- 1/T6510/T6511/T62 AL R QQ-A-225/8 OR AMS 4S 4117/4128/4115/4116 P-A-200/8 OR AMS-QQ 160 OR ASTM B211 OI B221	UMINUM -QQ-A-225/8 5 -A-200/8 OR		
14	м6061T6R1.000 ДЗ	ROUND E	3AR 1.00"	7/	23/12 / 24 Yes	00 Yours ppd	\$1.8333	\$44.00
						consent. Certifica	itution or deviation te of Conformity or tion required YES	Material



2

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12 PO Print Date 7/17/12

Page Number 5 of 6

				Pa	age Number 5 of 6	
Order From: THYSSENKRUPP MATI O/A VPK METAL- C/O T TORONTO, ON M5W 5	Γ27540/PO BOX 4275,P0	VC-COP001 OSTAL"A"				
	569 9444 738 9033	i l	isition Nbr Resale Nbr is ency	Chantal Lavoie 10127-2607 Net 30 CAD Destination-Colle	ct	
,	Special I		76511/T62 ALUM 25/8 OR AMS-QQ 128/ Q-A-200/8 OR AM 5 4160	-A-225/8		
15 M6061T6R3.500	6061 RD bar 3.50	7/23/12 Yes	12.00 f	Young ppd	\$23.5000	\$282.00
	Special I	nst: MATERIAL: 606 T6/T651/T6510/T ROUND BAR AS PER QQ-A-22 OR AMS 4117/41 4115/4116 OR QO A-200/8 OR AMS OR ASTM B211	1- 16511/T62 ALUM 25/8 OR AMS-QQ 128/ Q-A-200/8 OR AM 3 4160	INUM -A-225/8		
16 M6061T6S.032	6061-T6 Sheet 0.032"	7/23/12 Yes	96.00 sf	Yours ppd	\$1.9792	\$190.00
	Special II	nst: MATERIAL: 606 SHEET AS PER QQ-A-25 250/11 OR AMS 4025 OR AI	50/11 OR AMS-Q	Q-A-		
7 M6061T6S.080	6061-T6 .080 Sheet	7/23/12 Yes	96.00 sf	Yours ppd	\$3.1042	\$298.00
•1				consent. Certifica	itution or deviation te of Conformity of tion required YES	Material



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12 PO Print Date 7/17/12

Page Number 6 of 6

Order From: VC-COP001 THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA Contact Name Chantal Lavoie Buyer 905 669 9444 Vendor Phone Requisition Nbr Vendor Fax 905 738 9033 Tax Resale Nbr 10127-2607 Net 30 **Terms** Vendor Account Nbr Currency CAD **FOB** Destination-Collect Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 18 M6061T6S.125 6061-T6 .125 Sheet 64.00 Yours ppd \$310.00 7/23/12 \$4.8438 Yes Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 19 M7075T73B2.500X03.25 7075-T73 Bar 2.50 x 3.25 7/23/12 6.00 Yours ppd \$49.6667 \$298.00 f Yes Special Inst: 7075-T73 (OR 7075-T7351/T73510/T73511) BAR PER ASM-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124) OR AMS-QQ-A-250/12 (AMS 4078) PO Total: \$5,435.00

No substitution or deviation without consent.

Certificate of Conformity or Material NO

Change Nbr:

2

Change Date:

7/17/12

Certification required A